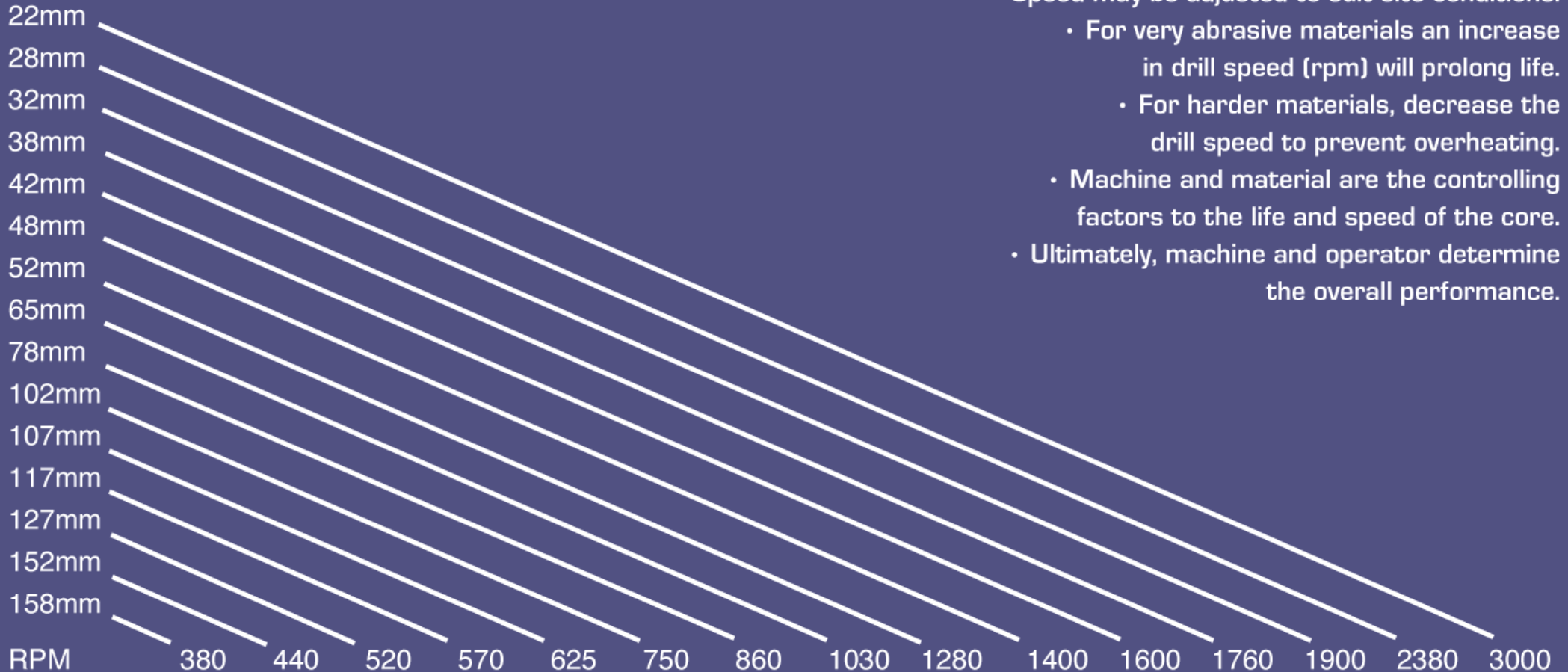


DRY CORE SPEED RECOMMENDATIONS

CORE SIZE



- Speed may be adjusted to suit site conditions.
 - For very abrasive materials an increase in drill speed (rpm) will prolong life.
 - For harder materials, decrease the drill speed to prevent overheating.
- Machine and material are the controlling factors to the life and speed of the core.
- Ultimately, machine and operator determine the overall performance.